

Index

1/6 circle arc, centre of gravity 36
 1/6 circle area, centre of gravity 36
 100% inspection 458
 3-Excess-Code 18
 3-phase AC technology 82
 3-phase power 83

A

Abbe's principle 421
 AC circuit 81
 AC voltage 76
 Acceleration force 38
 Accident insurance 718
 Accuracy classes 507
 Accuracy ratings 434
 Across-flats dimensions 241
 —, Dimensioning 122
 Action limits 447
 Actions 550
 Activation delay 502, 546
 Activation process, coil 76
 Active adhesives 365
 Active power 79
 Active sensors 512
 Actual condition 606
 Actual dimension 131, 134
 Actual value 457
 Actuator 565
 Actuators 533
 Addition, dual 17
 Additional functions 378, 388, 399
 Additional symbols, welding 158
 —, Steel 622
 Address letters, CNC 376
 —, G 377
 —, M 378
 Adhesive surfaces, pre-treatment 366
 Adhesive types 365
 Adhesives, bonding mechanisms 365
 Adjusting ring 438
 Adjusting washers 254
 Adjustment motion 299
 Adjustment 415

Administration cost extras 726
 Advanced training 715
 AFA 727
 AG 729
 Aiken code 19
 Air consumption 462
 —, specific 52, 462
 AI square rods 674
 Allowed time according to REFA 338
 Alloying elements 619
 Alphabet, Greek 12
 Alternating parameter 77
 Aluminium brazing solder 364
 Aluminium 666
 Analogue signal 533
 Analogue value processing 561
 Analogue value 562
 AND function 542
 AND 497
 Angle factor, belt drive 291
 Angle on tool, turning 315
 —, bisecting 204
 Angle unit 419
 Angle 647
 Angular contact ball bearing 264, 268
 Angular frequency 77
 Angular gauge blocks 433
 Angular lever 42
 Angular position encoders 431
 Angular velocity 40
 Annealing 653
 Anodising 685
 Anti-corrosion coatings 687
 API classification 369
 Apparent power 79
 Application guidelines, machining 303
 Arc types 357
 Arced slot milling cycle 395
 Area calculation 26
 Area, compound 27
 —, compound, centre of gravity 37
 Area-based mass 34
 Arithmetic functions 561

Arithmetic mean 446
 Arrangement of dimensions 121
 ASCII code 20
 Assignment list 542
 Astable element 501
 Attachment point 375
 Audit expert 456
 Audit 456
 Auditor 456
 Austenitic cast iron 641
 Autogenous gas cutting 359
 Auxiliary contactor 533
 Auxiliary equipment 420
 Auxiliary materials, material values 614
 Availability factor 607
 Availability 607
 Average piston speed 464
 Average roughness 443
 Axial cylindrical roller bearing 266
 Axial deep-groove ball bearing 266, 268
 Axial recessing cycle 388
 Axial self-aligning roller bearing 266

B

Bainitic cast iron 641
 Ball heads 284
 Ball indentation hardness, synthetic material 708
 Bar codes 21
 Bar steel, hot-rolled 642
 Barcode types 21
 Barcodes 21
 Basic circuit 95
 Basic circuits, electro-pneumatic 476
 Basic constructions, geometrical 203
 Basic controls, pneumatic 470
 Basic geometrical constructions 203
 Basic insulation 582
 Basic pneumatic controls 470
 Basic protection 581
 Basic standard deviation 444
 Basic title block 208
 BCD code 18

- Bead plating 686
 - Beam welding 346
 - Bearing forces 41
 - Bearings, examples of designations 267
 - Belt drive 291
 - , Angle factor 291
 - , Linear factor 291
 - , Operating factor 291
 - Belt profile 292
 - Belt pulley 292
 - Belt, effective length 291
 - Bending radii 335
 - Bending spring-back 337
 - Bending 335
 - , Compensation value 336
 - , Cut lengths 335
 - , Spring-back factor 336
 - , Stretched length 335
 - Bending 60, 64
 - Bends, dimensioning 124
 - Bevel gear pair 175
 - Bevel gear 175
 - Bevel gears, with spur teeth 290
 - Bevel-groove weld 158
 - Binary signal 532
 - Biological limit value 591
 - , Value 591
 - Bistable multivibrators 500
 - Bladder accumulator 489
 - Blasting 686
 - Blind bore 309
 - Blind rivets 246, 251
 - Body resistance 581
 - Bolt ends 224
 - Bolt 252
 - Bond, grinding wheel 331
 - Bonding mechanisms, adhesives 365
 - Boolean algebra 503
 - Bore types 309
 - Borier cover 686
 - Boron nitride 681
 - Boyle-Mariotte law 50
 - , by De Morgan 504
 - , by Gay-Lussac 50
 - Brackets 544
 - Branch 202.460
 - Brazing solder 363
 - Brazing 346, 361
 - Breaks 714
 - Bridge circuits 71, 72
 - Bright annealing 686
 - Brinell hardness testing 702
 - , using Rockwell method 703
 - , using Vickers method 705
 - Brinell hardness 702
 - Brinell, hardness testing 702
 - Brushing 686
 - Buckling 60
 - , based on Euler's theory 67
 - Bushes, friction-type bearings 272, 273
 - Butt joint 157
 - Button-head lube nipple 274
 - Buttress thread 213, 214
 - , metric 214
- C**
- C fibre laminates 697
 - Cabinet projection 119
 - Calculation of maximum and minimum dimension 135
 - Calculation 724
 - Calibration 415, 434
 - Calliper gauges 439
 - Calmer gauge body 437
 - Cancellation contract 713
 - Cap nuts 238
 - Capacitance diode 93
 - Capacitance values, identification 88
 - Capacitative proximity switch 527
 - Capacitive reactance 80
 - Capacitor capacitance 72
 - Capacitor connection 73
 - , coils 75
 - Capacitor, charging and discharging process 73
 - Capacitors 88
 - , Circuits 73
 - Capital productivity 724
 - Capital 728
 - Capstan nut 240
 - Carbide indexable inserts 316
 - Carbide inserts 313, 316
 - Carbide metal twist drill 307
 - , high-speed steel 306
 - , Designations and angles 304
 - Carbide, uncoated 681
 - Carbides, application 301
 - Carbon, cutting material 681
 - Carbonitriding 654
 - Case hardening 654
 - Case-hardened steel 628, 657
 - Cast iron materials 637, 652
 - Cast iron, austenitic 641
 - , bainitic 641
 - , with lamellar graphite 637, 640
 - , with spheroidal graphite 640
 - Cause of fault 608
 - Cause-effect diagram 449
 - Cavalier projection 119
 - C-command 551
 - CEN 117
 - CENELEC 117
 - Centre holes 183
 - , simplified representation 169
 - Centre of gravity 36
 - Centrifugal force 38
 - Centroidal distance 36
 - Ceramic capacitors 89
 - Ceramic cutting materials 681
 - Ceramic materials 301
 - Certification 418
 - Chamfer 304
 - Change gear calculation 318
 - Change gear, number of teeth 330
 - Changing material characteristics 297
 - Characteristic value 457
 - Characters 118
 - Characters/symbols, mathematical 15
 - Charpy U-test piece 701
 - Check valve 488
 - Check 417, 419
 - Chemical elements, material values 612
 - , Substances 615
 - Chip cross section, drilling 305
 - , Milling 325
 - , turning 312
 - Chisel edge 304
 - Chord surface machining plane, CNC 384
 - Chrome nickel steels 634
 - Chrome steel, stainless 632
 - Circle connection 205
 - Circle quadrant arc, centre of

- gravity 36
- Circle quadrant area, centre of gravity 36
- Circle section 28
- , centre of gravity 37
- Circle 28
- , divide 205
- , magnetic 74
- Circlips, curved 245
- Circuit diagrams 188, 191
- Circuit families 504
- Circular arc 28
- , centre of gravity 36
- Circular interpolation, turning 382
- , Milling 392
- Circular ring section 28
- Circular ring 28
- Circumferential speed 40
- , Grinding wheel 332
- Clamping bearing 265
- Clamping pieces 284
- Clamping spigots 287
- Classification of hard cutting materials 682
- Clear 545
- Clearance angle 298, 304
- , Milling 324
- , turning 312
- Clearance fit 139
- Closed-loop control device 565
- Closed-loop controller 565
- CNC control system 374
- CNC coordinate axes 374
- CNC directions of motion 374
- CNC machine tools 374
- CNC program, structure 375
- CNC reference points 374
- CNC, address letters 376
- , Command codes 380
- , Special characters 376
- Coarse-grain annealing 654
- Coating 297
- Coatings, electrodeposited 687
- Coaxiality 137
- Code 128 21
- Code 2/5 21
- Code 39 21
- Code letters, equipment 189
- Code, single step 18
- Code, two step 18
- Codes 18
- Coefficients of sliding friction, screws 232
- Coil, circuits 75
- Coil, deactivation process 76
- , Activation process 76
- Cold-work steels 636
- Collective bargaining law 720
- Collective bargaining 720
- Collector circuit 95
- Colour coding of resistors 83
- Colour coding, grinding wheel 332
- Combination of nuts and screws 235
- Command effect 550
- Command feedback 552
- Command release 552
- Command symbol 550
- Command type 550
- Commands 550
- Compact controller 562
- Company 711
- Company, formation 728
- , Liability 728
- Comparing element 565
- Comparison functions 561
- Compensation value, bending 336
- Composite materials 678, 697
- , properties 698
- Compound area 27
- , Area, centre of gravity 37
- , Body, mass 34
- Comprehensive inspection 458
- Compressed air lines 461
- Compressed air motors 467
- Compressed air tank 459
- Compressed-air filter 461
- Compressed-air oiler 461
- Compressed-air reservoir 459
- Compression test 700
- Compressive stress 61
- Concentricity 137
- Conciliation hearing 719
- Condensate level 460
- Conductance, electrical 69
- Conductor connections 188
- Conductor resistance 69
- Conductor 188
- Confidence limits 445
- Conformity 416, 455
- Conical seats 243
- Conical spring washers 244
- Connecting voltage sources, in parallel 71
- , Resistors 70
- Connecting voltage sources, in series 70
- , Resistors 70
- Connection chart 200
- Consequence of fault 608
- Conservation of energy principle 45
- Constants, physical 12
- Constructing a mid-perpendicular 203
- Contact adhesives 365
- Contact bounce 536
- Contact corrosion 688
- Contact tables 196
- Contact travel 534
- Contactors contacts 534
- Contactors 533
- , Identification numbers 534
- Continuous lines, compound 36
- Continuous vibration load 701
- Continuous vibration testing 701
- Contours 399
- Contract of employment 713
- Contractual capacity 723
- Control circuit 199
- Control element 565
- Control instruction 541
- Control loop 564
- Control process 565, 570
- Control processes with compensation 570
- , without compensation 570
- Control station 538
- Control system 531
- Control technology 531
- Controlled process 531
- Controlled variable 564
- Controller setting 572
- Converting between numbering systems 17
- Cooling lubricants 301, 683
- , Ecological aspects 683
- , Selection 683
- , Treatment 684
- Cooperative 729

- Coordinate axes, CNC 374
 - Coordinate dimensioning 129
 - Copper alloys 664
 - Copper brazing solder 363
 - Copper 664
 - Core hole drill 311
 - Core rod diameter 353
 - Corner joint 157
 - Corner 298
 - Correct value 417
 - Correction factors,
 - drilling 305
 - , turning 313
 - Correction 415
 - Correlation diagram 453
 - Corrosion behaviour,
 - metals 689
 - Corrosion protection 685
 - Corrosion 685
 - Cosine function 24
 - Cost calculation 340
 - Cotangent function 24
 - Cotter pins 252
 - Count 418
 - Counter 547
 - Counterbore depth 187
 - Counterbore 309, 310
 - Counterbores 184
 - , depiction and dimensioning 166
 - , for countersunk head screws 184
 - , for screw heads 185
 - , Representation 169
 - Counterboring 309
 - Counterboring 310
 - , Main usage time 341
 - Countersink diameter for pan head screws 185
 - Countersink 310
 - Countersinking
 - procedure 309
 - Countersinking 309
 - Countersunk grooved pins 250
 - Countersunk head screws 220
 - , with crossed slot 227
 - , with hexagon socket-head 227
 - , with slot 227
 - Countersunk lens head screws 227
 - Countersunk rivet 250
 - Couplings 278
 - Crest factor 78
 - Cross joint 157
 - Crown nuts 237
 - Cube 31
 - Cultural tools 713
 - Cup springs 277, 278
 - Current density 68
 - Current effect 581
 - Current path 581
 - Current rating, electrode 358
 - Current strength, electrical 68
 - Current suitability 353
 - Customer satisfaction 452
 - Customer 454, 457
 - Cut lengths, bending 335
 - Cutter heads,
 - carbide-tipped 326
 - Cutting depth, grinding 333
 - Cutting depth, turning 314, 315
 - Cutting dies 287
 - Cutting edge corner 304
 - Cutting edge plane 298
 - Cutting external threads 311
 - Cutting force, drilling 305
 - , turning 312
 - Cutting force, milling 325
 - , specific 304
 - Cutting internal threads 311
 - Cutting material group 299
 - Cutting materials 299
 - , application 300
 - , ceramic 301
 - , classification 318, 682
 - , hard 319
 - Cutting motion 299
 - Cutting performance 48
 - , Drilling 305
 - , turning 312
 - Cutting performance,
 - drilling 305
 - , Milling 325
 - , turning 312
 - Cutting radius
 - compensation 380
 - Cutting speed 299
 - , grinding 332
 - , Milling 325
 - , turning 314
 - Cutting surfaces 298
 - Cutting torque, drilling 305
 - Cutting wedge 298
 - , Angle 298
 - , Areas 298
 - , Cutting 298
 - , Geometry 297
 - , Tool angle 298
 - Cutting 297, 298, 346
 - , flame 359
 - Cycle call-up 385
 - , Milling 396
 - Cycle thread 215
 - Cycles 401
 - , CNC 390
 - Cycloid 206
 - Cylinder colours 351
 - Cylinder roller bearing 265, 269
 - Cylinder 31
 - , double-acting 52
 - , Piston forces 53
 - , single-acting 52
 - Cylindrical internal thread 213
 - , Pipe thread 213
 - Cylindrical pins 246
 - Cylindrical plug gauge 441
 - Cylindrical shape 136
 - Cylindrical thread plug gauge 441
- ## D
- D command 551
 - D control system 567
 - Danger symbols 599
 - Data types 556
 - , elementary 556
 - DB 555
 - De Morgan 504
 - Deactivation delay 503, 547
 - Deactivation process, coil 76
 - Dead time 571
 - Dead-weight
 - micrometers 429
 - Decimal system 16
 - Deep drilling cycle,
 - milling 397
 - Defect 456
 - Degreasing 686
 - Degrees of freedom 406
 - Delay time 571
 - Delay valves 465
 - Delta connection 82
 - Density of materials 35
 - Deoxidation 687

- Depreciation costs 340
 - Depreciation 727
 - Depth micrometer 425
 - Depth setting motion 299
 - Derivative action
 - coefficient 567
 - Designation, steel 616
 - Desired condition 606
 - Determining the centre of a circle 204
 - Development 455
 - Deviation 457
 - Device wiring diagram 196
 - Diagnostics 607
 - Dial gauges 429
 - Diameter, dimensioning 121
 - Diamond grinding material 331
 - Diaphragm accumulator 489
 - Differential circuit 492
 - Differential indexing 329
 - Differential indexing 329
 - Differential pulley block 43
 - Diffusion annealing 653
 - Digital signal 533
 - Digital value 562
 - Dimension help lines 120
 - Dimension lines 120
 - Dimension tables 128
 - Dimensional tolerance 134
 - Dimensioning systems 122
 - Dimensioning using tables 130
 - Dimensioning, developments 126
 - , Across-flats dimensions 122
 - , Bends 124
 - , Chamfers 125
 - , Counterbores 125
 - , Diameter 121
 - , Divisions 124
 - , Inclines 125
 - , Grooves 126
 - , Radii 122
 - , Recesses 126
 - , Right angles 124
 - , Spheres 124
 - , Squares 121
 - , Tapers 125
 - , Text orientation 120
 - , Welding seams 156
 - , with dimension tables 128
 - Dimension-line arrows 120
 - Dimensions 401
 - , CNC 390
 - Dimensions, special 127
 - Dimetric projection 118, 119
 - DIN command coding, CNC 380
 - DIN 117
 - Diode colour coding 92
 - Diode 93
 - Diodes, colour coding 92
 - Direct indexing 329
 - Directional valves 465
 - Directions of motion, CNC 374
 - Dispersion adhesives 365
 - Displacement transducer 516
 - Display range 421
 - Display types 424
 - Disposal 593
 - , lubricants 373
 - Disturbance reaction 570
 - Disturbance variable 532, 564
 - Division of a line 203
 - Division scale 420, 424
 - Division, dual 17
 - Divisions 30
 - , Dimensioning 124
 - DMS 520
 - Document 456
 - Double hardening 655
 - Double T-joint 157
 - Drill axis 304
 - Drill bushings 279
 - Drill types and use 305
 - Drilling cycle 387
 - , milling 397
 - Drilling methods 309
 - Drilling out 309, 310
 - Drilling screws 221
 - Drilling 304
 - , Main usage time 341
 - , Permitted deviations 309
 - , Problems and remedies 307
 - , Synthetic material 337
 - Drive-in type ball-valve oiler 274
 - Drop on straight line 203
 - Dual system numbers, calculating with 17
 - Dual system 16
 - Duty of inquiry 592
 - DVM test piece 701
 - Dynamic load 60
- ## E
- EAN code 21
 - Economic efficiency 724
 - Eddy current testing 706
 - Edge evaluation 548
 - Edge joint 157
 - Edison thread 214
 - Effect of current 581
 - Effect, magnetic 74
 - Effective cutting motion 299
 - Effective length, belt 291
 - Effective value 77
 - Efficiency 48, 69
 - , turning 312
 - Electric arc fusion welding 346, 353
 - Electrical engineering formulae 68
 - Electrical engineering symbols 97
 - metal engineering 107
 - Electrical engineering symbols 97
 - Electrical engineering, formulae 68
 - , electronic symbols 97
 - , symbols 97
 - Electrical resistors 83
 - Electrical separation 589
 - Electrode requirement, welding 355
 - Electrodeposited coatings 687
 - Electrodynamic movement 509
 - Electrolytic capacitors 90
 - Electroplating 685
 - Electro-pneumatics 475
 - , basic circuits 476
 - Elementary program structures 201
 - Ellipses 205
 - Emergencies, actions 605
 - Emergency call 605
 - Emergency control device 577
 - Emergency sign 599
 - Emergency stop command 577
 - Emergency stop 494
 - Emitter circuit 95

- Employee 456
 - Employment tribunal 719
 - EN 117
 - Enamel coating 686
 - End face machining plane 384
 - Endurance strength 702
 - Energy costs 340
 - Energy, kinetic 46
 - , circular motion 46
 - Energy, potential 46
 - Engaged cutting edge number, milling 325
 - Engineering steel 628
 - Entering function-related dimensions 122
 - Enterprise 711
 - Environment 712
 - Environmental protection 581
 - Equipment connections 193
 - Equipment, letter symbols 198
 - , Designation 188
 - Equivalence 498
 - Error 415, 456
 - Error 564
 - Euler convention 410
 - Euler, buckling 67
 - Evaluation of welds 348
 - Evaporation 686
 - Evenness 135
 - EXAPT 403
 - Expected value 415
 - Extension of the measuring range 72
 - External cylindrical longitudinal grinding 330
 - External gauges 439
 - Extra-low voltage 581
 - Eyebolts 222
 - Eye-bolts 222, 239, 281
- F**
- Face milling 324
 - Face roughing cycle (plane) 386
 - Face surface milling 324
 - Fan-type lock washers 245
 - Fatigue strength 702
 - Fault catalogue 452
 - Fault management 608
 - Fault protection 581
 - FB 555
 - FC 555
 - Featherkey ways, Tolerances 257
 - Featherkeys 257
 - Feed motion 299
 - Feed rate 299
 - , drilling 305
 - , grinding 332
 - , Milling 325
 - Feed, turning 314, 315
 - , grinding 333
 - Feedback variable 564
 - Feeds, CNC 389, 400
 - Feet with threaded stem 282
 - Felt strip 255
 - Felt washers 255
 - FELV 582
 - Female thread, depiction 161
 - , cylindrical 213
 - , depiction and dimensioning 164
 - , dimensions 218
 - , (Rp) 217
 - , Tolerance classes 215
 - Fibre composite 697
 - Fibre optic cables 529
 - Field effect transistors 96
 - Field strength, electrical 72
 - Field strength, magnetic 74
 - Figures, financial 723
 - , Contactor 534
 - Fillet weld 158
 - Film resistors 83
 - Final control element 565
 - Final controlling equipment 565
 - Final inspection 445
 - Financial figures 723
 - Fine thread 216
 - Fine-grain structural steels 631
 - Fire protection signs 598
 - First aid 605
 - Fits 139
 - Fitting bore 309
 - Fixed roller 42
 - Fixed setpoint control 565
 - Flame cleaning 686
 - Flame cutting 359
 - Flame hardening 654, 663
 - Flame spraying 685
 - Flange couplings 278
 - Flanged drill bushings 280
 - Flanged seam 157
 - Flank face 298, 304
 - Flat head drilling screws 230
 - Flat keys 259
 - Flat position 347
 - Flat steel bars, hot-rolled 644
 - Flat steel, bright 642
 - , hot-rolled 644
 - Flat washers 242
 - Flexible manufacturing systems 404
 - , manufacturing cell 404
 - Flow chart 201
 - Flow measurement 530
 - Flow rate 480
 - Flow within pipes 51
 - Flow-control valves 488
 - Fluid level measurement 530
 - Fluid press 49
 - Fluid technology, identification 469
 - Flux density, magnetic 74
 - Flux, brazing 364
 - Flux, magnetic 74
 - Flux, soldering 363
 - FMS 404
 - Follow-up control 565
 - Force action in the magnetic field 75, 76
 - Force, length change diagram, plastics 707
 - Force, resulting 37
 - Forces in a screw connection 230
 - Form factor 78
 - Formation, company 728
 - Forming 297
 - Formula conversion 25
 - Formula symbol 13
 - Free collective bargaining 720
 - Free fall 39
 - Free mobility 494
 - Free-cutting steel 628, 662
 - Freedom of association 720
 - Free-wheeling diode 537
 - Frequency 77
 - Friction coefficients, screws 232
 - Friction values 40, 44
 - Friction 40
 - Frictional force 40
 - Functional diagrams, pneumatics 472
 - Further education 715

Fusion welding process 348

G

G address characters 377

Gamma-ray testing 706

Gas consumption,
welding 352

Gas cutting, autogenous 359

Gas cylinders 353

—, colour coding 350

Gas cylinders, identification
600

Gas equation, general 50,
459

Gas equations 49, 50

Gas nitriding 654

Gas welding 346

Gas-shielded welding 356

Gauge rings 436

Gauge 421, 422, 435

GbR 728

Gear drive 68, 289

Gear pump 468

Gear wheels 175

Gearing diagrams, graphical
symbols 176

General tolerances 134

—, Angular dimensions 138

—, Length dimensions 138

—, Perpendicularity 138

—, Shape and position 138

—, Symmetry and runout 139

—, Welding construction 160,
347

Generating compressed air
459

Geometric mean theorem 29

German entrepreneurial
company with limited
liability 729

German general partnership
[OHG] 728

German limited liability
company (GmbH) 729

German unincorporated
civil law association [BGB-
Gesellschaft] 728

G-functions 389, 399

GHS, identification of
hazards 604

GHS/CLP 603

Gib-head keys 259

Gib-head saddle keys 258

Global variables 557

Gluing 365

Go gauge body 437

Go gauge ring 438

Go gauge 424

Go snap gauge 439

Gradation 210

Grade number 624

GRAFCET 553

Graphic symbols, measuring
instruments 507

Gravity 38

Gray code 19

Grease cups 274

Greek alphabet 12

Grey cast iron 637

Grinding material 331, 334

Grinding wheel 331

— Bond 331

—, Circumferential speed 332

—, Colour coding 332

Grinding wheel 333

Grinding, main usage
time 345

—, Cutting depth 333

—, Cutting speed 332

—, Feed 333

—, Feed rate 332

Grooved ball bearing 264,
268

Grooved pins with round
head 250

Grooved pins 246, 250

Grooves 259

Gross salary 719

Guide value 457

Guideline 454

H

Half-hollow rivet 251

Half-round rivet 250

Handling technology 405

Handling units 405

Hard milling 328

Hard turning (CBN) 316

Hardening 654

Hardness penetration
depths 154

Hardness scales 704

Hardness specifications 152

—, test methods 153

Hatching 171

Hazardous substances at the
workplace 592

—, holder 592

Hazards, special 601

Head types, screws 224

Health insurance 717

Heat generated during
combustion 59

Heat quantity 56

Heat treatment,
information 152

Heat 54

Heated tool welding 368

Heating value 614

Heating 653

Heat-treatable steel 628, 656

Heat-treated workpieces 152

Helical compression springs,
cylindrical 275, 276, 277

Helical grooves 330

Helical tension springs,
cylindrical 275

Hexadecimal system 16

Hexagon cap nuts 238

Hexagon fitting screws 225

Hexagon head screws 219,
224

Hexagon nuts 237, 239

—, with clamping part 238

Hexagon steel 641

High-speed steels 635

High-temperature brazing 361

Histogram 452

Hold 653

Hole punching 67

Holes, depiction and
dimensioning 164, 168

—, symbolic representation
163

Holes, limit deviations 146

Hollow cylinder 32

Hollow sections 650

Horizontal overhead
position 347

horizontal position 347

Horizontal-vertical position
347

Hoses, Hydraulics 489

Hot gas welding 368

Hot-melt adhesives 365

Hot-work steels 636

HSS milling cutter 325

Hydraulic accumulator 489

Hydraulic control systems
490

Hydraulic cylinder 483

Hydraulic fluids 368, 478

- , minimum requirements 372
 - Hydraulic hoses 489
 - Hydraulic oils 478
 - Hydraulic pipes 489
 - Hydraulic system 482
 - Hydraulic systems, calculation 480
 - , power 54
 - , press 51
 - , valves 484
 - Hydraulic valves, switching 485
 - Hydraulics 478
 - Hydrostatic pressure 49, 480
 - Hysteresis 574
 - HY-weld 158
- I**
- I beam 647
 - I control system 567
 - I/O 560
 - Ideal gas equation 50
 - Identification key, Fluid technology 470
 - Identification numbers, welding and soldering methods 159, 346
 - Identification of groove direction 149
 - , Fluid technology 469
 - , Pipes 591
 - , Equipment 188
 - , Semiconductors 91
 - Identification of hazards to GHS 604
 - IEC 117
 - I-groove weld 157
 - Impulse response 566
 - Inclination 30, 136
 - Inclined joint 157
 - Incorporated company 729
 - Indentation testing, plastics 708
 - Indexable inserts 313
 - , Carbide 315
 - , designation 319
 - , Milling 327
 - , Tolerance classes 319
 - , Tool holders 320
 - Indexing head 329
 - Indexing 329
 - , direct 329
 - , indirect 329
 - Indicating calliper micrometer 426
 - Indicating calliper 430
 - Indicating measuring instrument 420
 - Indicator lamps 539
 - Individual costs 725
 - Individual efficiency 48
 - Individual roughness 441
 - Induction hardening 654, 663
 - Inductive proximity switches 525
 - Inductive reactance 80
 - Inductivity 75
 - Industrial enterprise 712
 - Industrial robot 406
 - , coordinate system 409
 - , operating modes 411
 - , orientation 410
 - , programming 411
 - , protective devices 412
 - , safety measures 412
 - Inertia torque 66
 - Influencing factors 415
 - Information plates 596
 - Initial query 541
 - Initial step 549
 - Inside micrometers 430
 - Inspection characteristic 455
 - Inspection instructions 458
 - Inspection marks 601
 - Inspection schedule 458
 - Inspection 417, 456
 - , non-destructive 706
 - Inspection 606
 - Inspection-related dimensioning 122
 - Instructions 558
 - Insurance principles 717
 - Insurance types 717
 - Integral action coefficient 567
 - Integrated micrometer 425
 - Interconnection diagram 196
 - Interest charges 340
 - Interference fit 140
 - Intergranular corrosion 688
 - Intermediate annealing 654
 - intermediate pricing 724
 - Internal micrometer 424, 427
 - Internal thread milling cycle 398
 - Interpolation types 389, 399
 - Involute 206
 - Iron-carbon diagram 655
 - ISO male thread, metric 182
 - ISO thread, metric 181, 213, 216
 - ISO trapezoidal thread, metric 214
 - ISO viscosity class 370
 - ISO 117
 - Isometric projection 118, 119
 - IT system 588
- J**
- Jig and fixture manufacturing, standard parts 279
 - JK flip-flop 501
 - Joining 297
 - Joining 323
 - , Main usage time 341
 - , guide values 323
 - Joint types 157
- K**
- Key qualifications 713
 - Key switch button 538
 - KG (German limited commercial partnership) 728
 - Kinematic structure, Robots 407
 - Kinetic energy 46
 - Kirchhoff's law 70
 - Knuckle thread 213, 214
 - Knurl, depiction and dimensioning 170
 - Knurled nuts 284
 - Knurled-head screws 222, 283
- L**
- L command 551
 - Labour productivity 724
 - Lamellar engines 468
 - Lamellar pump 468
 - Laminates 697
 - Language elements 556
 - Laser cutting 360
 - Latching switch-on delay 546
 - Lateral thrust force 49
 - Lathe tool 313
 - , Nomenclatures and angles 312
 - , HSS 314
 - , Designation 313
 - Law of induction 75

- Layer composite 697
 - Lead alloys 678
 - Lead die-casting alloys 678
 - Left-hand thread 215
 - Legal capacity 723
 - Legal entities 723
 - Legal forms of companies 728
 - Legal transactions 722
 - Length ratios 418
 - Length unit 419
 - Length, stretched 30
 - Length-based mass 34
 - Lengths of thread engagement, metric ISO thread 233
 - , pins 234
 - Lengths 30, 418
 - Letter symbols of objects 190
 - Level 505
 - Levelling wedge 44
 - Lever, single-sided 41
 - , multiple 41
 - , two-sided 41
 - Lever-type handles 286
 - Liability 728
 - Lift 49
 - Lifting capacity 47
 - Limit deviations for holes 146
 - , for angular dimensions 160
 - , for length dimensions 160
 - , for shafts 146
 - , thread 233
 - Limit deviations 132
 - Limit hardnesses 154
 - Limit snap gauge with rollers 442
 - Limit snap gauge with rollers 442
 - Limit switches 539
 - Limit value 457
 - Limiting deviation 457
 - Limits 132
 - Line chart 79
 - Line connections 194
 - Line groups 209
 - Line shape 136
 - Line types 209
 - Linear code 21
 - Linear expansion coefficient 55
 - Linear expansion figures 615
 - Linear expansion 54
 - Linear factor, belt drive 291
 - Linear interpolation, turning 381
 - , Milling 391
 - Linear movement 137
 - Linear sequencer 552
 - Linear weld 158
 - Linearity 416
 - Lines 118
 - Load scenario 60
 - Load, dynamic 60
 - Load, static 60
 - Loading 560
 - Loading, electrical 68
 - Local variables 557
 - Localised corrosion 688
 - Locating pin 282
 - Location diagram 200
 - Lock washers 253, 254
 - , for anti-friction bearing
 - , for locknuts 240
 - locknuts 241
 - Locking rings 253
 - Locknuts 240
 - , Roller bearing 240
 - Logic control 532
 - Logic operations 497
 - Logic operations, binary 540
 - Logic operations, pneumatic elements 468
 - Longitudinal roughing cycle 386
 - Longitudinal-slider principle 485
 - Loop 202, 330, 686
 - Loose roller 42
 - L-profile, Al 676
 - L-steel 645
 - Lubricants 368
 - , Additional code letters 369
 - , Disposal 373
 - Lubricating greases 371
 - Lubricating oils 368
- M**
- M address letters 378
 - MAC value 600
 - Machine hourly rate 340
 - Machine programming 403
 - Machine reamers 307
 - Machine running time 340
 - Machine safety 574
 - Machine taps 311
 - Machine zero 374
 - Machining centres 404
 - Machining direction 149
 - Machining planes, CNC 390
 - Machining 297
 - MAG welding 358
 - Magnesium alloys 677
 - Magnet field, force action 75, 76
 - Magnetic circuit 74
 - Magnetic diode 94
 - Magnetic particle testing 706
 - Magnetic pulse valve 475
 - Main block 375
 - Main contactor 533
 - Main groups, manufacturing process 297
 - Main material group 624
 - Main usage time, drilling 341
 - , counterboring 341
 - , grinding 345
 - , Milling 343
 - , planing 341
 - , reaming 341
 - , tapping 341
 - , turning 342
 - Maintenance costs 340
 - Maintenance documentation 607
 - Maintenance unit 460
 - Maintenance 606
 - Maintenance 606
 - Major cutting edges 298, 304
 - Major flank faces 298
 - Male thread (R) 217
 - , Representation 161
 - , Tolerance classes 215
 - Malleable cast iron 639
 - Management system 454
 - Management 454
 - Mandatory sign 598
 - Manipulated variable 531, 564
 - Manipulation reaction 570
 - Manual programming 402
 - Manufacturing cell 404
 - Manufacturing cost extras 726
 - Manufacturing island 404
 - Manufacturing processes 150, 297
 - , main groups 297

- Manufacturing systems 404
 - Marker 544
 - Martens hardness 706
 - Mass of compound body 34
 - Mass, area-based 34
 - , length-based 34
 - Master forming 297
 - Material measure 416, 420, 433
 - Material numbers 624, 652
 - , Non-ferrous metals 665
 - Material overhead extras 726
 - Material symbols 652
 - Material testing 699
 - Material values of chemical elements 612
 - Materials, material values 614
 - Mathematical characters/symbols 15
 - Maximum allowable concentration 591
 - Maximum dimension 134
 - Measurands, displaying 507
 - Measure 419
 - Measured value 417, 421
 - Measured variable 416, 420
 - Measurement accuracy 416
 - Measurement chain links 513
 - Measurement deviation 416, 434
 - Measurement method 416
 - Measurement object 416
 - Measurement process 456
 - Measurement range 416
 - Measurement result 416, 421
 - Measurement signal 417
 - Measurement stability 416
 - Measurement technology 415
 - Measurement uncertainty 417
 - Measurement 417, 456
 - , dynamic 417
 - Measuring chain 416, 512
 - Measuring circuits 510
 - Measuring device 416, 456
 - Measuring instrument drift 416
 - Measuring instrument 416
 - Measuring instruments, graphic symbols 507
 - Measuring principle 416
 - Measuring procedure 417
 - Measuring span 421
 - Measuring surface quality 434
 - Median 446
 - Melting heat 58
 - , specific 59
 - Memory byte 560
 - Memory word 560
 - Memory 500, 545
 - Metal bonding 366
 - Metal technology, symbols 107
 - Metals, fibre-reinforced 697
 - Method 455
 - Metric ISO male thread 182
 - , ISO thread 181
 - , Taper 260
 - Metric ISO thread 213, 216
 - , Buttress thread 214
 - , ISO thread, lengths of thread engagement 233
 - , ISO thread, tolerances 232
 - , ISO trapezoidal thread 214
 - , MJ thread 213
 - , tapered male thread 213
 - , Trapezoidal thread 214
 - M-functions 399
 - Micrometer gauge 425
 - Micrometers 424
 - Middle Third 448
 - Mid-range 446
 - MIG welding 359
 - Milling cutter, designations and angles 324
 - , HSS 325
 - , number of teeth 344
 - Milling 324
 - , Main usage time 343
 - , Problems 328
 - , Synthetic material 338
 - , tool starting cut 344
 - , tools with indexable inserts 327
 - Mini GmbH 729
 - Minimum depths of engagement 223
 - Minimum dimension 134
 - Minimum surface hardnesses 154
 - Minor cutting edges 298
 - Minor flank faces 298
 - Mixed voltage 78
 - Mixing temperature 58
 - MJ thread, metric 213
 - Module, Screw gears 290
 - , Spur and bevel gears 289
 - Modulus of elasticity 64
 - Monostable multivibrator 502
 - Morse taper 260, 261
 - Motion 38, 39
 - Motor capacitors 90
 - Moving coil mechanism 508
 - Moving-iron instrument 509
 - Muff couplings 279
 - Multi-cycle call-up 385
 - , Milling 396
 - Multimeter 509
 - Multiple butt joint 157
 - Multiplication, dual 17
- N**
- N command 550
 - NAND engineering 500
 - NAND 497
 - Narrow V-belt 293
 - , Performance values 293
 - Natural Entities 723
 - NC contact 194
 - , querying 544
 - Needle-roller bearing 267, 271
 - Negation 543
 - Negative edge 549
 - Net salary 719
 - Nickel brazing solder 364
 - Nitride coating 686
 - Nitriding steels 659
 - Nitriding 654
 - NO contact 194
 - No go gauge body 435
 - No go gauge ring 436
 - No go gauge 422
 - No go snap gauge 437
 - Noise area 592
 - Noise protection 592
 - Noise reduction programme 593
 - Noise 592
 - Nominal size 131
 - Nominal value 457
 - Non-alloyed construction steel 627
 - Non-destructive testing procedures 706
 - Non-equivalence 498
 - Non-ferrous metals 664
 - NOR engineering 500
 - NOR 498

- Normal state 459
 - Normal V-belts 293
 - Normalising 653
 - NOT 497
 - Notch effect (stress concentration) 65
 - Notch factor 66
 - Notched impact testing 700
 - Notched-bar impact value 700
 - NPN transistor 94
 - NTC resistors 86
 - Number of holes, dividing plate 330
 - Number of teeth, change gear 330
 - Number scale 420
 - Numbering systems 16
 - , conversion 17
 - Numerals, Roman 11
 - Numerical value 11
 - Nursing insurance 718
 - Nut tap: 311
 - Nuts and screws, combination 235
 - Nuts 234
 - , Resistance to stripping out 235
 - Nuts, designs 236
 - , designation 234
 - , for T-slots 281
 - , ID 224—, Strength classes 234
- O**
- OB 555
 - Object views 119
 - Objects, code letters 190
 - Obligation to label 592
 - Obligation to provide information 592
 - Occupational safety 581, 715
 - Occupied time 339
 - Ohm's law 69
 - On-off control system 573
 - Open circuit voltage, Voltage sources 71
 - Open-loop control 531
 - Operand component 541
 - Operand state 540
 - Operands 542, 560
 - Operating costs 340
 - Operating devices 538
 - Operating distance 525
 - Operating expenditure 727
 - Operating factor, belt drive 291
 - Operating instructions 592
 - Operating modes, robot 411
 - Operation component 541
 - Operations 560
 - Operative connection 549
 - Operators 558
 - Optoelectronic sensors 528
 - OR function 543
 - OR 497
 - Organisation 454, 455
 - Orientation, robot 410
 - O-rings 255, 256
 - Output variable 415, 531, 564
 - Output 415
 - Outputs 560
 - Overall efficiency 48
 - Overhead position 347
 - Overheads 725
 - Overlapping joint 157
 - Overpressure 48
 - Owner 722
 - Oxidic coating 686
- P**
- P control system 566
 - P0 control process 571
 - Packaging regulations 594
 - PAL-CNC lathes 381
 - Pan head screws 220
 - , with hexagon socket-head 226
 - , with slot 226
 - Paper formats 117, 207
 - Pappus-Guldinus Theorem 33, 34
 - Parallel block gauges 433
 - Parallel dimensioning 128
 - Parallel to straight line 203
 - Parallelism 136
 - Parallelogram of forces 38
 - Parallelogram 26
 - , centre of gravity 37
 - Pareto chart 451
 - Particle composite 697
 - Parts list 208
 - Passive sensors 512
 - Path-dependent control systems 470
 - Pay scale area 721
 - PD control system 568
 - PE converter 467
 - PELV 582
 - Pendulum ball bearing 265, 268
 - Pendulum impact testing machine 700
 - Penetrant testing 706
 - Pension insurance 718
 - Percentage calculation 23
 - Period time 77
 - Periodic table of the elements 611
 - Periods 450
 - Peripheral surface grinding 330
 - Peripheral surface milling 324
 - Permeability 75
 - Permitted surface pressure 63
 - , Tension 62
 - Perpendicularity 136
 - ph value 613
 - Phaser diagram 79
 - Photoelectric proximity sensors 528
 - Phototransistor 95
 - Physical variable 11
 - , Constants 12
 - PI control system 568
 - Pickling 687
 - PID control system 568
 - Pillar mounts 288
 - Pin cutting cycle 394
 - Pins 246
 - , Screw-in groups 234
 - , Screw-in lengths 234
 - Pipe connections, hydraulics 490
 - Pipe routing 461
 - Pipe thread 217
 - , cylindrical 213
 - Pipes, identification 591
 - Piston accumulator 489
 - Piston engine 467
 - Piston force 463, 481
 - , Determining 53, 464
 - Piston forces, cylinder 53
 - Piston pressure 50
 - Piston speed 51, 52, 481
 - Piston speed, average 464
 - Pitting corrosion 688
 - Plain bearing materials 678, 679

- Plain milling 324
- Plane selection 401
 - , Milling 393
- Planing tools 323
- Planing 323
 - , guide values 323
 - , Main usage time 341
- Plasma arc cutting 360
- Plasma nitriding 654
- Plastic bonding 366
- Plastic coating 685
- Plastic cutting 337
- Plastic cutting 337
- Plastic turning 316
- Plastics welding 367
- Plastics 690
 - , Code 690
 - , Code letters 690
 - , Division 690
 - , fibreglass-reinforced 697
 - for side bearings 693
 - , Indentation testing 708
 - , Processing 695
 - , properties 695
 - , Temperature influences 694
 - , Tensile test 707
 - , Use 695
- PLC circuit 578
- PLC 540
 - , Programming languages 542
- Plug gauges 435
- Plug-in drill bushings 280
- Pneumatic cylinders 462
- Pneumatic motor 54
- Pneumatic valves 465
- Pneumatics 459
- PNP transistor 94
- Point angle 304
- Pointed thread 213
- Pointer instruments 508
- Pole coordinates 129
- Polyaddition adhesives 365
- Polygon of forces 38
- Polygon, regular 27
 - , irregular 27
- Polymerisation adhesives 365
- Position 137
- Positional tolerances 136
- Positioning 299
- Positive edge 548
- Positive opening operation 538
- Positively driven operation 538
- Possessor 722
- Post-pricing 724
- Potable water pipes 591
- Potential energy 46
- Potential, electrical 69
- Potentiometer 85
- Power calculation 23
- Power measurement 510
- Power transmission, hydraulic 480
- Power 47
 - , AC circuit 79
 - , Cylinder 481
 - , electrical 69
 - , hydraulic 54
 - , Pumps 481
- Precautionary label 351
- Precision 415
- Preferred numbers 210
- Preliminary batch 448
- Preparatory functions 377, 390
- Pre-pricing 724
- Preset 545
- Press, hydraulic 51
- Pressure angle, milling 325
- Pressure connection 493
- Pressure reducing valve 487
- Pressure regulating valve 461, 467
- Pressure relief valve 467, 486
- Pressure resistance welding 346
- Pressure sensors 523
- Pressure sensors 523
- Pressure transducer 51, 480
- Pressure valves 466, 486
- Pressure vessel steel 632, 658
- Pressure vessel 46
- Pressure welding 346
- Pressure 48, 60
 - , hydrostatic 49
- Pressure-dependent control systems 471
- Pressureless circulation 494
- Pretensioning forces, screws 231
- Pricing factor 725
- Pricing supplement 725
- Primary control system 493
- Primary electrical circuit 198
- Principle of equivalence 717
- Principle of solidarity 717
- Principle of subsidiarity 717
- Prism 31
- Problems during turning 322
- Process control chart 448
- Process courses 450
- Process 453, 531
- Procurement costs 340
- Product 455
- Production factors 711
- Production overheads 340
- Production scheduling 338
- Production time 339
- Production-specific dimensioning 122
- Productivity 724
- Profile drilling 309
- Profile, AI 676
- Program blocks 555
- Program jump 548, 553
- Program loop 553
- Program methods 400
 - , CNC 389
- Program part repetition 384
- Program structures, elementary 201
- Program workflow 201
- Program zero 375
- Programming languages, SPS 542
- Programming process 402
- Programming, industrial robots 411
 - , machine 403
 - , manual 402
 - , structured 555
- Prohibitive signs 596
- Project 455
- Projections 118, 119
- Proof 456
- Property 416, 455, 457
- Proportional action coefficient 566
- Proportional valve 495
- Protection against dismissal 716
- Protection by RCD 590
- Protection class I 586
 - , II 585
 - , III 582

Protection classes 586
 Protection potential equalisation 583
 Protective circuits 537
 Protective devices, industrial robots 412
 Protective insulation 585
 Protective measures 581
 Protractor, simple 431
 —, optical 433
 —, universal 432
 Proximity switch, inductive 525
 —, capacitive 527
 Proximity-sensing system 528
 PT1 control process 571
 PT2 control process 571
 PTC resistors 87
 PTC thermistor 87
 PTt control process 571
 Pulling power 47
 Pulse valve 465, 475, 494
 Pump power 47
 Pushbutton 538
 Pyramid 31
 Pythagoras 24
 Pythagorean theorem 24

Q

Quality assurance 444, 445, 454
 Quality audit 417
 Quality characteristic 444, 455
 Quality control chart 447
 Quality control loop 444
 Quality control 445
 Quality elements 444
 Quality improvement 454
 Quality inspection 445, 457
 Quality management system 454
 Quality objective 454
 Quality planning 445
 Quality policy 454
 Quality requirements 417, 454
 Quality requirements 445
 Quality 454
 Quench hardening 654
 Quenching and tempering 654
 Query operation 541
 Query result 541

Quick-action venting valve 466
 Quick-release taper shafts 261

R

R command 550
 R statements 601
 Radial recessing cycle 387
 Radial shaft seal 256
 Radii, dimensioning 122
 Rake angle 298, 304
 —, Milling 324
 —, turning 312
 Rake face 298, 304
 Ramp response 566
 Random measurement deviation 418
 Random sample inspection 458
 Random sample 458
 Range 444
 Rapid traverse 494
 Rate time 568
 Rated value 455
 RC element 537
 RCD types 590
 RCD 583, 590
 Reactance, inductive 80
 —, Capacitive 80
 Reaction, measuring instrument 418
 Reactive power 79
 Reaming cycle 398
 Reaming 307
 —, Main usage time 341
 Recessing cycle, axial 388
 —, radial 387
 Re-chuck 384
 —, CNC 390
 Recrystallisation annealing 653
 Rectangle 26
 Rectangular pocket cycle, milling 393
 Rectangular pocket milling cycle 394
 Rectangular rods, Al 674
 Recycling code 594
 Reference conditions 417
 Reference letter 714
 Reference point 375
 Reference points, CNC 374
 Reference sample 442
 Reference sign 155
 Reference variable 531, 564
 Reflection 400
 Regular polygon in circle 205
 Regulatory authorities 454
 Reject rate 443
 Relay contacts 536
 Relay types 536
 Relays 535
 Release criteria 415
 Reliability 606
 Repair costs 340
 Repair 456
 Repeatability 418
 Reproducibility 415, 418
 Requirement 454
 Reset time 568
 Resignation 713, 716
 Resistance sensors 514
 Resistance to alternating stress 702
 Resistance to stripping out, nuts 235
 Resisting torques 66
 Resistors, electrical 83
 —, colour coding 83
 —, Parallel connection 70
 —, Series connection 70
 Resolution 415, 561
 Response characteristic, measuring instrument 418
 Response threshold 415
 Response time 415
 Rest periods 714
 Result of the logic operation 541
 Resulting force 37
 Re-threading dies 311
 Retro-reflective system 528
 Return on sales 724
 Reworking rate 445
 Rhombus 26
 Right angles, dimensioning 124
 Right-hand rule 75
 Right-hand thread 215
 Ring nuts 239, 281
 Rising dimensioning 128
 Risk assessment 576
 Robot coordinate system 409
 Robot technology 405
 Robot, operating modes 411
 —, Coordinate system 409

- , Kinematic structure 407
 - , Orientation 410
 - Rockwell hardness 704
 - Rockwell test procedure 704
 - Rockwell, hardness testing 703
 - Rod electrodes 353, 354
 - Roller bearing 261
 - , Structure of basic symbols 262
 - , Selection 263, 264
 - , designation 261, 262, 264
 - , Description of elements 178
 - , Key figures and hole diameters 262
 - , ID 264
 - , Dimension series 262
 - , Use 263, 264
 - Roller chains 294
 - Roller pulley system 42
 - Roller, fixed 42
 - , loose 42
 - Rolling friction 40
 - Roman numerals 12
 - Rope winches 43
 - Rotary encoder 519
 - Rotary speed measurement 518
 - Rotation plane selection 384
 - Rotation, milling 393
 - Rotational speeds 400
 - , CNC 389
 - Rotational-slider principle 485
 - Roughness characteristics 443
 - Roughness classes 443
 - Roughness measured
 - variables, grading 151
 - Roughness profile 443
 - Roughness 443
 - , turning 314
 - Round rods, Al 674
 - Round scale 426
 - Round steel 641
 - , hot-rolled 643
 - Round tubes, Al 675
 - Rounding radius 210
 - Roundness 136
 - RRR kinematics 408
 - RS flip-flop 500
 - RTT kinematics 408
 - Rule of three 22
 - RUN 448
- S**
- S command 550
 - S statements 602
 - Saddle keys 258
 - SAE viscosity classes 370
 - Safety advice 602
 - Safety categories 575
 - Safety factors, engineering sector 61
 - Safety markings 596
 - Safety measures, industrial robots 412
 - Sales contract 727
 - Sales costs extras 726
 - Sawing, synthetic materials 337
 - Scale division 420
 - Scales 118, 208
 - Scaling 400
 - Scanning range 529
 - Schematic circuit diagram 192
 - Scraping 686
 - Screw and washer assemblies 221
 - Screw connection, forces 230
 - Screw gears, module 290
 - Screw locking elements 254
 - Screw plate stock. 311
 - Screw plugs 228
 - Screw pump 468
 - Screw types 219
 - Screw, work 45
 - Screw-in groups, pins 234
 - Screws 219
 - , and nuts, mechanical properties 223
 - , designation 222
 - , Head types 224
 - , Strength classes 222
 - , Types of thread 224
 - , with lug 221
 - Sealing elements 255
 - , Representation 176
 - Seals, elements 177
 - Seam types, Welding 157
 - Seating principle 486
 - Secondary control system 493
 - Selection branch 553
 - Selection of fit 140
 - , recommended 147
 - Selector button 538
 - Self-aligning roller bearing 266, 270
 - Self-tapping screw thread 214
 - Self-tapping screws 221, 229
 - SELV 581
 - Semicircular arc, centre of gravity 36
 - Semicircular area, centre of gravity 36
 - Semiconductor components 91
 - Semiconductor, identification 91
 - Sensitivity 415
 - Sensors 512
 - , active 512
 - , passive 512
 - Sensors 533
 - Sequence controls, path-dependent 474
 - Sequencer flow 549
 - Sequencer principle 549
 - Sequencer, linear 552
 - Sequential control 532, 549
 - Series resistor 71
 - Serrated lock washers 245
 - Service 455
 - Servicing 606
 - , condition-based 607
 - , failure-based 606
 - , preventative 607
 - Set of gauge blocks 434
 - Set screws 220, 229
 - Setscrew with thrust point 283
 - Setting controllers 572
 - Shaft ends 259
 - Shaft seal, radial 256
 - Shafts, limit deviations 146
 - Shank screws 222
 - , Selection 232
 - Shape tolerances 135
 - Shear cutting 67
 - Shear modulus 64
 - Shear testing 701
 - Shearing 60, 61
 - , multi-shear 63
 - , single-shear 63
 - Sheet folding 208
 - Shell surface area 33
 - Shell surface areas, turning 384
 - Shewhart control chart 447

- Shielding gases 356
- , Division 357
- Shock-hazard protection 583
- Shop-floor-oriented programming 402
- Short names, steel 620
- Shrinkage 56
- Shut-off valves 488
- Shuttle valve 466
- SI units 11
- Side milling cutter 326
- Signal 532
- Signalling devices 538
- Silicon coating 686
- Simple indexing 329
- Simultaneous branch 553
- Sine function 24
- Single-cylinder control 482
- Sintered materials 680
- Sintered metals 680
- Size factor 65
- Skills 713
- Slide bearing 271
- , bushes 272
- , cylindrical 40
- , plastics 693
- Slide reference point 375
- Slide-on capability 433
- Slider principle 485
- Sliding friction 40
- Slot milling cycle 394
- Snap lock 284
- Social security 717
- Social welfare court 720
- Soft annealing 653
- Soft solder 346, 361, 362
- Solder containing silver 364
- Soldering gap width 361
- Soldering methods 361, 362
- Soldering 346, 361
- Sole trader enterprise 728
- Solenoid valves 475
- Solid lubricants 373
- Solvent adhesives 365
- SOP 402
- SPC 446
- Special characters, CNC 376
- Special dimensions 127
- Special oils 368
- Special waste 593
- Specific air consumption 52, 462
- Specific melting heat 59
- , Cutting force 304
- , Thermal capacity 57
- Specification 454
- Speed control 471, 492
- Speed diagram 302
- Speed ratio value 332
- Sphere layer 33
- Sphere sector 33
- Sphere segment 33
- Sphere zone 33
- Sphere 32
- Spheres, dimensioning 124
- Spherical washers 243
- Spherical-roller bearing 266, 270
- Spheroidal graphite 640
- Spirals 206
- Splined shaft connections 260
- , tolerance classes 260
- Spot facing 309
- Spot weld 158
- Spring force 38, 275
- Spring lengths 275
- Spring lock washers, corrugated 244
- Spring pins 248
- Spring steel wire 632
- Spring steels 631
- Spring washer grooves, tolerances 258
- Spring washers 258
- Spring-back factor, bending 336
- Springs 275
- , correction coefficient 276
- , Representation 180
- Spur and bevel gears, module 289
- Spur gear 175
- Spur gears 289
- Spur gears, external teeth 289
- , internal teeth 289
- , helical teeth 290
- , spur teeth 289
- Square head screw 222
- Square shoulder screws 221
- Square steel 641
- Square steel, hot-rolled 643
- Square wave voltage 78
- Square 26
- Squares 242
- Squares, dimensioning 121
- Stainless steel 632, 656
- Standard deviation 444
- Standard heads 185
- Standard hole system 142
- Standard hole 142
- Standard number ranges 210
- Standard parts, jig-and-fixture manufacturing 279
- Standard shaft system 144
- Standard 417
- Standards for numerical value data 84
- Star configuration 82
- Star handles 285
- Star knobs 286
- Star-delta conversion 72
- Static friction 40
- Static load 60
- , measurement 418
- Statistical inspection 456
- Quality control 444
- Steel castings for pressure purposes 638
- Steel grades 628
- Steel group number 624
- Steel products 641
- Steel screws, identification codes 224
- Steel tubes 649
- Steel, designation 616
- , additional symbols 622
- , for steel construction 628
- , labelling system 618
- , short names 620
- , stainless 632
- Steiner, transformation 67
- Step response 566
- Step 549
- Step-by-step control 549
- Stop position damping 462
- Stored energy 46
- Straightness 135
- Strain gauge 520
- Strain-gauge transducer 522
- Strength classes, nuts 234, 235
- , screws 222
- Stress type 60
- Stress-elongation diagram 699
- Stress-relief annealing 654
- Stretched length 30, 336

- Structural steel, non-alloy 627
 - Structural steels, special 630
 - Structured chart 201
 - Structured programming 555
 - Stud bolts 221, 222, 228
 - Sub-program call-up 384
 - Subtraction, dual 17
 - Sum of angles in a triangle 29
 - Sunk keys 259
 - Supplier 454, 455
 - Support bolts 282
 - Support disks 254
 - Surface characteristics 150
 - Surface coefficient 65
 - Surface corrosion 688
 - Surface inspection methods 442
 - Surface pressure 63
 - , permissible 63
 - Surface reference sample 442
 - Surface shape 136
 - Surface specifications 148
 - Surfaces, coated 155
 - Switching cycle, cylinder 462
 - Switching frequency 574
 - Switching overlap 486
 - Symmetry 137
 - Synchronisation circuit 491
 - Synchronous belt drives 293
 - Synthetic fluids 368
 - Synthetic material, drilling 337
 - , Milling 338
 - , Sawing 337
 - , Turning 338
 - System of fits standard hole 140
 - , Standard shaft 140
 - Systematic measurement deviation 418
- T**
- T profile, Al 676
 - T slot screws 281
 - T slots, nuts 281
 - T steel 646
 - Tactile comparison 440
 - Tangent function 24
 - Tangent to the circle 204
 - Taper gauges 440
 - Taper keys 259
 - Taper roller bearing 266, 269
 - Taper turning 317
 - Taper 32
 - , metric 260
 - Tapered bore 309
 - Tapered lubrication nipple 273
 - Tapered pins 247
 - Tapping cycle, milling 397
 - Tapping 307
 - , Main usage time 341
 - , mechanical 308
 - Target value 455
 - Taylor's principle 422
 - TAZ suppression diode 94
 - Temperature dependence, resistor 70
 - Temperature sensors 514
 - Temperature 54
 - Tensile stress 61
 - Tensile test pieces 699
 - Tensile test, plastics 707
 - Tension 60
 - Tension, permissible 62
 - Tensioner 43
 - Terminal connections 194
 - Terminal diagram 200
 - Terminal voltage, Voltage sources 71
 - Terminals 194
 - , Transfer resistor 195
 - Test batch 456
 - Test equipment 417, 420, 422
 - Test piece dimensions 701
 - Test 456
 - Testing technology 415
 - Text orientation, dimensioning 120
 - T-head bolts 222, 228
 - Theorem of intersecting lines 29, 30
 - Thermal capacity, specific 57
 - Thermistor 86
 - Thermocouples 515
 - Thread cutting 311
 - Thread cutting 318
 - , Main usage time 342
 - Thread cycle 385
 - Thread dimensions 123
 - Thread pitch 30
 - Thread representation 161
 - Thread ring gauges 441
 - Thread run-outs 218, 219
 - Thread testing 441
 - Thread tolerance 215
 - Thread undercuts 218, 219
 - Thread 232
 - , application 213
 - , axial directions 213
 - , designation 219
 - , properties 215
 - , Representation 161
 - Thread, single-start 218
 - , code letter 213
 - , limit deviations 233
 - , multiple-start 215, 218
 - , nominal size 213
 - Threaded bore 309
 - Threaded pipes 649
 - Threading die 311
 - Throttle check valve 466
 - Throttle valves 488
 - Through bore 223, 309
 - Through-beam system 528
 - Thrust pieces 283
 - Thumb screws 222, 282
 - TIG welding 358
 - , technical data 358
 - Tightening torques, Screws 232
 - Time constant 73, 76
 - Time-dependent control systems 471
 - Time-scheduled control 565
 - Titanium alloys 667
 - T-joint 157
 - TN system 586
 - Tolerance classes, male thread 215
 - , Female thread 215
 - , Splined shaft connections 260
 - , Indexable inserts 319
 - Tolerance zone 133, 135
 - Tolerance 130, 457
 - Toleranced dimension 132, 134
 - Tolerances, featherkey ways 257
 - , Spring washer grooves 258
 - Tolerances, metric ISO thread 232
 - Tool angle on the cutting edge 298
 - Tool application groups 299
 - Tool change point 375
 - , turning 384

- Tool corrections 389, 400
 - Tool cutting edge angle 298
 - , turning 312
 - Tool cutting edge inclination 298
 - , turning 312
 - Tool cutting point 375
 - Tool holder reference point 375
 - Tool holders, Indexable inserts 320
 - Tool included angle 298
 - Tool life 317
 - Tool number 388, 399
 - Tool path corrections 380
 - Tool reference plane 298
 - Tool reference point 375
 - Tool reference system 298
 - Tool setting point 375
 - Tool starting cut, milling 344
 - Tool steel 635, 659, 681
 - Tool taper 260
 - Tooth gap profile, synchronised pulleys 294
 - Toothed belt 175
 - Toothed gearing 42
 - Torsion 60, 65
 - Total Productive Maintenance 608
 - TPM measures 608
 - TPM 608
 - Traceability 418, 455
 - Trading margin 725
 - Trainee representation 722
 - Transcrystalline corrosion 688
 - Transducer 416
 - Transfer line 405
 - Transfer resistance, terminals 195
 - Transferring 560
 - Transformation as per Steiner's principle 67
 - Transistors 94
 - Transition fit 139
 - Transition of circular elements 205
 - Transition 549
 - Transmission capacity 47
 - Trapezium 26
 - , centre of gravity 37
 - Trapezoidal thread 213, 214
 - , metric 214
 - Travel-step diagram 475
 - Trend 450
 - Triangle 26
 - , acute 27
 - , centre of gravity 37
 - , obtuse 27
 - Trigonometric functions 24, 29
 - Trimmer 85
 - Troubleshooting 456, 608
 - True value 418
 - Trueness 417
 - Truncated cone 32
 - Truncated pyramid 31
 - Truth table 505
 - TT system 587
 - TTT kinematics 408
 - Tube steels 633
 - Tubes, hydraulics 489
 - Turning centres 404
 - Turning 312, 400
 - , Angle at tool 315
 - , Correction factors 313
 - , Main usage time 342
 - , Problems 322
 - , Synthetic material 316, 338
 - Twist drill 304
 - Two-hand locking 578
 - Two-pressure valve 466
 - Type of fault 608
 - Types of collective bargaining 721
 - Types of corrosion 688
 - Types of load 60
 - Types of thread 213
 - , screws 224
 - Types of waste 684
- U**
- U profile, Al 676
 - U-groove weld 157
 - Ultrasonic sensors 527
 - Ultrasonic testing 706
 - Uncorrected measurement result 418
 - Undercut cycle 387
 - Undercuts 182
 - , depiction and dimensioning 171
 - Unemployment insurance 718
 - Unit costs 340
 - Unit of measurement 11
 - Units 13
 - , decimal multiple and scaler 11
 - Universal protractor 432
 - Usability 415
 - Users 452
 - U-steel 645
 - Utilisation category 535
- V**
- Validation 418
 - Valve thread 215
 - Vaporisation heat 58
 - Variable declaration 557
 - Variable, physical 11
 - Variables 557
 - , global 557
 - , local 557
 - Varistor 537
 - V-belt drive 68
 - V-belt pulleys 292
 - VDR resistors 87
 - Vectors 37
 - Verification 418, 456
 - Vernier callipers 423
 - Vertical down position 347
 - Vertical up position 347
 - V-groove weld 157
 - Vickers hardness 705
 - Vickers, hardness testing 705
 - Viscosity class 370
 - Voltage divider, loaded 71
 - , no load 71
 - Voltage sources, terminal voltage 71
 - , Open-circuit voltage 71
 - , Parallel connection 71
 - , Series connection 70
 - Voltage, electrical 69
 - Voltage-dependent resistors 87
 - Volume calculation 31
 - Volume expansion coefficient 55
 - Volume expansion 55
 - Volume 34
 - Volumetric flow 480
- W**
- Wage statement 719
 - Warning limits 445
 - Warning signs 597
 - Washers 242
 - , flat 242

—, square 243
Waste avoidance 593
Waste disposal 593
Waste utilisation 593
Waste 593
Wear margin 607
Wear 606, 607
Wedge angle 298, 304
—, milling 324
—, turning 312
Wedge measuring plane 298
Weld cross-section 155, 356
Weld metal 359
Weld seam preparation 350
Weld seam volumes 355
Welding and soldering
 methods, Identification
 numbers 159, 346
Welding construction, general
 tolerances 160, 347
Welding nuts 238
Welding positions 160, 347
Welding rods 353
Welding seams, dimensioning
 156
—, Collective indication 156
—, Evaluation 348
—, Representation 155
Welding 155, 346
—, Gas consumption 352
—, Seam types 157

Welding, additional symbols
 158
Wet adhesives 365
Whitworth pipe thread
 213,217
—, cylindrical 213
Whitworth thread, tapered
 213
—, cylindrical 213
Winch 43
Wing nuts 282
Wire break protection 578
Wire electrodes 359
Wire resistors 85
Wiring diagram 196
Wöhler process 702
Wood screw thread 214
Wood screws 221
Work table 505
Work time 714
Work 44
—, electrical 69
—, Inclined plane with friction
 44
—, Inclined plane without
 friction 44
—, plane 44
—, Screw 45
Working expenses 727
Workpiece clamping device,
 turning 314

Workpiece edges 172
Workpiece zero point 375
Workplace costs 340
Works council 719
Workshop gauges 435
Worm drive 68, 290
Worm gear 175
Worm 175
Wound capacitors 89
Wrought aluminium alloys
 666
Wrought magnesium alloys
 677

X

x/R chart 447
X-ray testing 706

Y

Y-groove weld 158
Yield strength 699
Youth representation 722

Z

Z diode 93
Zero line 133
Zero overlap 486
Zero points 400
—, CNC 389

